

# XV432 ASSEMBLY MANUAL ERRATA

Rev. D-3, November 27, 2013

<p><b>MAKE THESE CORRECTIONS TO YOUR MANUAL BEFORE YOU BEGIN ASSEMBLY.</b></p>
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1. **Page 12, Parts Inventory, U7:** Change part number to "RA30H4047M1". This is now a metal shielded unit.
2. **Page 13, Parts Inventory, R13:** The value may be either 25 or 50 ohms.
2. **Page 15, Parts Inventory, First Item (FL1, FL2):** Add note: "These filters are supplied pre-mounted on the XV432 RF printed circuit board."
3. **Page 28, Right Column, 7th step to end and Page 29, Left Column, first 3 steps:** Because FL1 and FL2 are already installed, relay K7 cannot be held in place using a book as described. Install K7 by holding it in place with one finger while "tacking" it in place with a drop of solder on your iron on a pin at each end. After confirming that it is flat against the pc board, solder the remaining pins, then go back and re-solder the first two pins as necessary.
4. **Page 29, Left Column, first step, delete duplicate sentence:** "Solder just two diagonally opposite corner pins on each relay."
5. **Page 30, Left Column, second step:** The value of R13 may be either 25 ohms or 50 ohms.
6. **Page 32, Right Column:** Delete the last three steps. These filters are pre-mounted on the RF pc board.
7. **Page 40, Figure 39:** The RF Power Module part is now marked "RA30H4047M1".